

## D-Limonene

### SECTION 1. IDENTIFICATION

<b>Product Identifier</b>	D-Limonene
<b>Other Means of Identification</b>	Dextro-limonene, (+)-Limonene, (R)-1-Methyl-4-(1-methylethenyl)cyclohexene
<b>Product Code(s)</b>	DL2210
<b>Product Family</b>	Organic Solvent
<b>Recommended Use</b>	Laboratory and industrial use.
<b>Restrictions on Use</b>	None known.
<b>Supplier Identifier</b>	Alphachem Limited, 2485 Milltower Court, Mississauga, Ontario, L5N 5Z6, (905) 821-2995
<b>Emergency Phone No.</b>	Infotrac, 1-800-535-5053, 24 Hours
<b>SDS No.</b>	705

### SECTION 2. HAZARD IDENTIFICATION

Classified according to Canada's Hazardous Products Regulations (WHMIS 2015) and the US Hazard Communication Standard (HCS 2012).

#### Classification

Flammable liquid - Category 3; Skin irritation - Category 2; Eye irritation - Category 2; Skin sensitization - Category 1; Aspiration hazard - Category 1

#### Label Elements



Signal Word:  
Danger

#### Hazard Statement(s):

Flammable liquid and vapour.  
May be fatal if swallowed and enters airways.  
Causes skin irritation.  
Causes serious eye irritation.  
May cause an allergic skin reaction.

#### Precautionary Statement(s):

Keep away from heat/sparks/open flames/hot surfaces. – No smoking.  
Ground/bond container and receiving equipment.  
Keep container tightly closed.  
Use explosion-proof electrical, ventilating, and lighting equipment.  
Use only non-sparking tools.

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Take precautionary measures against static discharge.  
Avoid breathing dust/fume/gas/mist/vapours/spray.  
Wear protective gloves/protective clothing/eye protection/face protection.

Response:

IF SWALLOWED: Immediately call a POISON CENTRE or doctor.

IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

IF ON SKIN: Wash with plenty of water.

If skin irritation or rash occurs: Get medical advice or attention.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.  
Continue rinsing.

If eye irritation persists: Get medical advice or attention.

Storage:

Store in a well-ventilated place. Keep cool.

Disposal:

Dispose of contents and container in accordance with local, regional, national and international regulations.

#### Other Hazards

Very toxic to aquatic life.

### SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance:

Chemical Name	CAS No.	%	Other Identifiers	Other Names
d-Limonene	5989-27-5	> 97	Dextro-limonene, (+)-Limonene, (R)-1-Methyl-4-(1-methylethenyl) cyclohexene	

### SECTION 4. FIRST-AID MEASURES

#### First-aid Measures

##### Inhalation

Remove source of exposure or move to fresh air. Keep at rest in a position comfortable for breathing. Immediately call a Poison Centre or doctor.

##### Skin Contact

Avoid direct contact. Wear chemical protective clothing if necessary. Quickly and gently blot or brush away excess chemical. Immediately wash gently and thoroughly with lukewarm, gently flowing water and mild soap for 15-20 minutes. If skin irritation or a rash occurs, get medical advice or attention.

##### Eye Contact

Quickly and gently blot or brush chemical off the face. Rinse the contaminated eye(s) with lukewarm, gently flowing water for 5 minutes, while holding the eyelid(s) open. Immediately call a Poison Centre or doctor.

##### Ingestion

Rinse mouth with water. Do not induce vomiting. If vomiting occurs naturally, have victim lean forward to reduce risk of aspiration. Immediately call a Poison Centre or doctor.

##### First-aid Comments

Some of the first-aid procedures recommended here require advanced first-aid training. Get medical advice or attention if you feel unwell or are concerned.

#### Most Important Symptoms and Effects, Acute and Delayed

If inhaled: can irritate the nose and throat. Aspiration hazard. Skin sensitizer. May cause an allergic skin reaction in some people. If swallowed: can irritate the mouth, throat and stomach. Symptoms may include nausea, vomiting, stomach cramps and diarrhea.

## Immediate Medical Attention and Special Treatment

### Special Instructions

General advice

Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

## SECTION 5. FIRE-FIGHTING MEASURES

### Extinguishing Media

#### Suitable Extinguishing Media

Carbon dioxide, dry chemical powder, appropriate foam, water spray or fog. Special "alcohol resistant fire-fighting foams". Use water to keep non-leaking, fire-exposed containers cool.

#### Unsuitable Extinguishing Media

None known.

### Specific Hazards Arising from the Product

Combustible liquid. Can ignite if heated. Releases vapour that can form explosive mixture with air at or above the flash point. Heating increases the release of toxic vapour. Can be ignited by static discharge. Closed containers may rupture violently when heated releasing contents. May accumulate in hazardous amounts in low-lying areas especially inside confined spaces, resulting in a fire hazard. May travel a considerable distance to a source of ignition and flash back to a leak or open container.

In a fire, the following hazardous materials may be generated: very toxic carbon monoxide, carbon dioxide.

### Special Protective Equipment and Precautions for Fire-fighters

Evacuate area. Fight fire from a safe distance or a protected location. Approach fire from upwind to avoid hazardous vapours or gases. Use water spray to flush spills away from ignition sources. Knock down vapours or gases with water fog or fine water spray. For a massive fire, immediately evacuate the area and use unmanned hose holder or monitor nozzles. Dike and recover contaminated water for appropriate disposal. Before entry, especially into confined areas, use an appropriate monitor to check for: toxic gases or vapours, flammable or explosive atmosphere, sufficient oxygen.

Chemical protective clothing (e.g. chemical splash suit) and positive pressure SCBA may be necessary.

## SECTION 6. ACCIDENTAL RELEASE MEASURES

### Personal Precautions, Protective Equipment, and Emergency Procedures

Evacuate the area immediately. Isolate the hazard area. Keep out unnecessary and unprotected personnel. Use the personal protective equipment recommended in Section 8 of this safety data sheet. Increase ventilation to area or move leaking container to a well-ventilated and secure area. May accumulate in hazardous amounts in low-lying areas especially inside confined spaces, if ventilation is not sufficient. Eliminate all ignition sources if safe to do so. Remove or isolate incompatible materials as well as other hazardous materials.

### Environmental Precautions

Do not allow into any sewer, on the ground or into any waterway.

### Methods and Materials for Containment and Cleaning Up

Contain and soak up spill with absorbent that does not react with spilled product. Place used absorbent into suitable, covered, labelled containers for disposal.

## SECTION 7. HANDLING AND STORAGE

### Precautions for Safe Handling

Wear personal protective equipment to avoid direct contact with this chemical. Avoid generating vapours or mists. Only use where there is adequate ventilation. Prevent accidental contact with incompatible chemicals. Do not weld, cut or perform hot work on empty container until all traces of product have been removed. Electrically bond and ground equipment. Ground clips must contact bare metal. Increase conductivity by reducing flow rate in transfer operations. Never return unused or contaminated product to its original container. Keep containers tightly closed when not in use or empty.

### Conditions for Safe Storage

Store in an area that is: cool, dry, well-ventilated, out of direct sunlight and away from heat and ignition sources, separate from incompatible materials (see Section 10: Stability and Reactivity). Protect from conditions listed in Conditions to Avoid in Section 10 (Stability and Reactivity). Store in a closed container. Comply with all applicable health and safety regulations, fire and building codes.

## SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### Control Parameters

Chemical Name	ACGIH TLV®		OSHA PEL		AIHA WEEL	
	TWA	STEL	TWA	Ceiling	8-hr TWA	TWA
d-Limonene	Not established		Not established		30 ppm	

### Appropriate Engineering Controls

Use local exhaust ventilation and enclosure, if necessary, to control amount in the air. Use non-sparking ventilation systems, approved explosion-proof equipment and intrinsically safe electrical systems in areas where this product is used and stored. Use a corrosion-resistant exhaust ventilation system separate from other ventilation systems. Exhaust directly to the outside, taking any necessary precautions for environmental protection. Provide eyewash and safety shower if contact or splash hazard exists.

### Individual Protection Measures

#### Eye/Face Protection

Wear chemical safety goggles and face shield when contact is possible.

#### Skin Protection

Wear chemical protective clothing e.g. gloves, aprons, boots.

Suitable materials are: nitrile rubber, polyvinyl alcohol, Viton®, Viton®/butyl rubber, Barrier® (PE/PA/PE), Tychem® BR/LV, Tychem® Responder, Tychem® TK.

The following materials should NOT be used: butyl rubber, natural rubber, neoprene rubber, polyvinyl chloride.

## SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

### Basic Physical and Chemical Properties

Appearance	Colourless liquid.
Odour	Citrus
Odour Threshold	0.001 ppm
pH	Not applicable
Melting Point/Freezing Point	-96.9 °C (-142.4 °F) (melting); -96.9 °C (-142.4 °F) (freezing)
Initial Boiling Point/Range	175 - 176 °C (347 - 349 °F)
Flash Point	45 °C (113 °F)
Evaporation Rate	Not available
Flammability (solid, gas)	Not applicable
Upper/Lower Flammability or Explosive Limit	6.1% (upper); 0.7% (lower)
Vapour Pressure	0.21 kPa (1.58 mm Hg) at 20 °C
Vapour Density (air = 1)	4.70 (calculated)
Relative Density (water = 1)	0.84 at 20 °C
Solubility	Practically insoluble in water; Soluble in all proportions in alcohols (e.g. ethanol).
Partition Coefficient, n-Octanol/Water (Log Kow)	4.57
Auto-ignition Temperature	237 °C (459 °F)
Decomposition Temperature	450 °C (842 °F)

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<b>Viscosity</b>	1.10 - 1.11 mm <sup>2</sup> /s (calculated) (kinematic); 0.92 mPa.s at 25 °C (calculated) (dynamic)
<b>Other Information</b>	
<b>Physical State</b>	Liquid
<b>Other Physical Property 1</b>	Above Flammable Limits measured at 150 deg C.
<b>Other Physical Property 2</b>	Above Autoignition Temperature measured based on Dipentene (d,l-limonene).

## SECTION 10. STABILITY AND REACTIVITY

### Reactivity

None known.

### Chemical Stability

Normally stable.

### Possibility of Hazardous Reactions

Polymerizes in the presence of heat.

### Conditions to Avoid

Open flames, sparks, static discharge, heat and other ignition sources. High temperatures. Exposure to air. Temperatures between 175.0 °C (347.0 °F) and 550.0 °C (1022.0 °F)

### Incompatible Materials

Strong oxidizing agents (e.g. perchloric acid), oxygen. Sulfur.

### Hazardous Decomposition Products

Very toxic carbon monoxide, carbon dioxide.

## SECTION 11. TOXICOLOGICAL INFORMATION

### Likely Routes of Exposure

Inhalation; skin contact; eye contact; ingestion.

### Acute Toxicity

Chemical Name	LC50	LD50 (oral)	LD50 (dermal)
d-Limonene	Not available	4400 mg/kg (male rat)	> 5000 mg/kg (rabbit)

### Skin Corrosion/Irritation

Animal tests show moderate or severe irritation.

### Serious Eye Damage/Irritation

There is limited evidence of very mild irritation.

### STOT (Specific Target Organ Toxicity) - Single Exposure

#### Inhalation

At high concentrations may cause severe nose and throat irritation.

#### Ingestion

Harmful.

If large amounts are swallowed causes severe irritation or burns to the mouth, throat and stomach. Symptoms may include nausea, vomiting, stomach cramps and diarrhea.

### Aspiration Hazard

May be drawn into the lungs (aspirated) if swallowed or vomited.

### STOT (Specific Target Organ Toxicity) - Repeated Exposure

No information was located.

### Respiratory and/or Skin Sensitization

Not known to be a respiratory sensitizer.

Human experience shows an allergic skin reaction (skin sensitization) in rare cases following exposure at work.

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## Carcinogenicity

Chemical Name	IARC	ACGIH®	NTP	OSHA
d-Limonene	Group 3	Not Listed	Not Listed	

IARC: Group 3 – Not classifiable as to its carcinogenicity to humans.

## Reproductive Toxicity

### Development of Offspring

Not known to harm the unborn child. Conclusions cannot be drawn from the limited studies available.

### Sexual Function and Fertility

Not known to cause effects on sexual function or fertility.

### Effects on or via Lactation

No information was located.

## Germ Cell Mutagenicity

Not known to be a mutagen.

## Interactive Effects

No information was located.

## SECTION 12. ECOLOGICAL INFORMATION

This section is not required by WHMIS. This section is not required by OSHA HCS 2012.

## SECTION 13. DISPOSAL CONSIDERATIONS

### Disposal Methods

Dispose of contents and container in accordance with local, regional, national and international regulations.

## SECTION 14. TRANSPORT INFORMATION

Regulation	UN No.	Proper Shipping Name	Transport Hazard Class(es)	Packing Group
US DOT	UN2319	TERPENE HYDROCARBONS, N.O.S.	3	III
Canadian TDG	UN2319	TERPENE HYDROCARBONS, N.O.S.	3	III

**Special Precautions** Not applicable

**Transport in Bulk According to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable

## SECTION 15. REGULATORY INFORMATION

### Safety, Health and Environmental Regulations

#### Canada

##### Domestic Substances List (DSL) / Non-Domestic Substances List (NDSL)

Listed on the DSL.

#### USA

##### Toxic Substances Control Act (TSCA) Section 8(b)

Listed on the TSCA Inventory.

## SECTION 16. OTHER INFORMATION

**NFPA Rating**      **Health - 2**      **Flammability - 2**      **Instability - 0**

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**SDS Prepared By** Alphachem Limited  
**Phone No.** (905)-821-2995  
**Date of Preparation** September 07, 2016  
**Date of Last Revision** July 11, 2017  
**References** CHEMINFO database. Canadian Centre for Occupational Health and Safety (CCOHS).  
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